

Development and Characterization of Ulvan Polysaccharides-Based Hydrogel Films for Potential Wound Dressing Applications

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¹Department of Pharmaceutics and Pharmaceutical Technology, Faculty of Pharmacy, Universitas Padjadjaran, Sumedang, 45363, Indonesia; ²Department of Pharmacy, Faculty of Mathematics and Natural Sciences, Universitas Tadulako, Palu, 94119, Indonesia; ³Department of Biomedical Science, Faculty of Medicine, Universitas Padjadjaran, Sumedang, 45363, Indonesia; ⁴Department of Pharmaceutics, Faculty of Pharmacy, Minia University, Minia, 61519, Egypt **Background:** Ulvan is a natural polymer and type of sulfated polysaccharides from green seaweed that could have potential as a candidate for wound dressing material based on the support of its biopolymer characteristics such as antioxidant and antimicrobial activities.

Objective: In this study, we developed and prepared three different hydrogel films to explore the potency of ulvan for wound dressing application.

Methods: Ulvan hydrogel films were prepared by the facile method through ionic cross-linking with boric acid and added glycerol as a plasticizer. The films were evaluated in regard to swelling degree, water vapor transmission (WVTR), Fourier transform infrared (FTIR), powder x-ray diffractometry (P-XRD), scanning electron microscopy (SEM), mechanical properties, thermogravimetric analysis (TGA), differential scanning calorimetry (DSC), antimicrobial, and antioxidant activity.

Results: The hydrogel films showed that the different concentration of ulvan in the formula affects the characteristics of the hydrogel film. The higher the concentration of ulvan in UHF, the higher the value of viscosity (201±13.45 to 689±62.23 cps for UHF5 to UHF10), swelling degree (82% to 130% for UHF5 to UHF10 at 1 h), moisture content (24%±1.94% to 18.4%±0.51 for UHF5 to UHF10), and the WVTR were obtained in the range 1856–2590g/m²/24h. Meanwhile, the SEM showed porous hydrogel film. Besides, all hydrogel films can reduce hydroxyl radicals and inhibit gram-positive and negative bacteria (*Staphylococcus aureus, Pseudomonas aeruginosa, Escherichia coli*, and *Streptococcus epidermidis*).

Conclusion: The swelling behavior and WVTR of these films are great and could have potential as a wound dressing biomaterial, supported by their antimicrobial and antioxidant properties.

Keywords: ulvan, hydrogel films, wound dressing, antioxidant, antimicrobial

Introduction

Optimal wound care management can be obtained by employing materials that have pharmacological activity and a role in wound treatment, such as antimicrobial and antioxidant agents. ^{1–7} Wounds are very easily contaminated by microbes, resulting in infection, which can further prolong the inflammatory phase and the wound healing process. ^{8,9} Currently, biomaterials from natural polysaccharides are widely used for this purpose, such as alginates, carrageenan, starch, xyloglucan, and others. These materials have been broadly used in wound treatment including wound dressings because of their non-carcinogenic nature, low toxicity, and high

Correspondence: Nasrul Wathoni Department of Pharmaceutics and Pharmaceutical Technology, Faculty of Pharmacy, Universitas Padjadjaran, Sumedang, 45363, Indonesia Tel +622 842 888888 3510 Fax +622 842 888888 Email nasrul@unpad.ac.id biocompatibility, and their structural similarity to the extracellular matrix (ECM) so that they can be easily recognized by cells. 10-12 Alongside, they have abundant sources of raw materials in nature. 13-16

Ulvan is a natural polymer derived from green seaweed that can be found on various coastlines in Indonesia such as in the province of West Nusa Tenggara, East Nusa Tenggara, Sulawesi, Maluku, Riau, Sumatra, Java, and Bali. 17,18 In fact, Indonesia is the second-largest seaweedproducing country in the world. Nevertheless, the pharmaceutical use of this water-soluble polysaccharide is still limited concerning the number of studies, especially its development in pharmaceutical preparations. 19-22

Ulvan consists of uronic acid including glucuronic acid and/or iduronic with various sugars such as rhamnose, xylose, arabinose, and glucose. This composition may vary depending on the species, ecophysiology, extraction, and purification process.^{23–25} The presence of a rare sugar class in the backbone (rhamnose sulfate sugar and iduronic acid) makes this material a unique polysaccharide. Rhamnose is usually found in bacteria and plants and is rare in animals. Polysaccharides that are rich in rhamnose compounds show stimulation by cell proliferation and collagen biosynthesis. 26-28 Likewise, iduronic acid, which has never been identified in other types of seaweed along with glucuronic acid, has structural similarity to mammalian glycosaminoglycans (GAG) found in human skin ECMs such as chondroitin sulfate, heparan sulfate, dermatan sulfate, and hyaluronic acid. GAG plays an important role in cellular regulation associated with wound treatment.^{29,30}

Hydrogel film wound dressings have been shown to accelerate wound healing by providing a moist environment for the wound and its ability to absorb wound exudate.³¹ The hydrogel mechanism of Ulvan occurs through ionic crosslinking with boric acid. The gelation mechanism associates the hydroxyl group from Ulvan with borate, which can involve rhamnose and uronic acid. Those interactions are supported by the hydrogen bonding association. Alternatively, it can also involve ionic interactions between either the carboxylic group of uronic acid and/or sulfate with borate through divalent cation due to the acidic moieties of Ulvan. 32,33 These interactions are physical crosslinking, which is advantageous in regard to safety compared to chemical crosslinking because we can avoid the cytotoxicity caused by the unreacted chemical crosslinker.34,35 In addition, glycerol was added as a plasticizer to the hydrogel film formula. Plasticizers are

the most important additive and almost always present in film formulations, especially films made from natural materials to improve the flexibility, elasticity, processability, and mechanical properties of polymers. 36,37 Glycerol is a polyol compound containing three hydroxyl groups in its molecule, when interspaced in the polysaccharide network, the distance between the polysaccharide chains increases, and direct interactions are reduced resulting in an increase in the elongation, 38,39 thickness, moisture content, solubility, and smooth surface structure. 40,41

In this work, we report the preparation and characterization of hydrogel films of Ulvan to be used as a dressing for wound healing applications.

Materials and Methods

Materials

All chemical reagents for ulvan isolation such as ethanol, sodium hydroxide (NaOH), hydrochloric acid (HCl), activated charcoal, cellulase, and protease were analytically graded and purchased from Sigma-Aldrich. Green algae Ulva lactuca Linn. were collected in January-February 2020 from Banggai Laut Coast in Central Sulawesi province, Indonesia (Latitude: 1°36′12.1"S, Longitude: 123°29′32.4"E) for isolation of Ulvan. The sample occurs naturally on the rocky shore. The authenticity of the algae (Number: B-808/IPK.2/IF.07/X/2020) was confirmed by Dr. Ir. Augy Syahailatua, M.Sc. and Tri Handayani, S.Si., M.Si. from Indonesian Institute of Sciences and voucher specimens (Number: 022/ UN28.1.28/PSF/KP/2020) deposited Pharmacognosy Laboratory, Department of Pharmacy, of Mathematics and Natural Universitas Tadulako. Boric acid, glycerol, and deionized water were obtained from Sigma-Aldrich.

Isolation of Ulvan from Ulva lactuca Linn

The fresh sample was washed in seawater then placed in a plastic bag. At the laboratory, the samples were washed again with distilled water and dried in an oven (35°C, 72 h). The dried alga was milled in a grinder for 5 min. The sample was stored until used in a dry container and dark place at room temperature. The extraction of ulvan follows the methods by Alves et al⁴² and Costa et al⁴³ with slight modifications. One kilogram of dried algae powder was soaked in 96% ethanol (400 mL) to remove lipids and coloring matter for 3×24 h at room temperature, every 24 h the solvent is replaced. The residual was mixed with 20 L of distilled

water, adjusted to pH 2 (HCl). Extraction was carried out at 85°C for 1 h at 90 rpm using a water bath. The supernatant was filtered and then neutralized by the addition of 1 M sodium hydroxide (NaOH) to adjust at pH 7. Furthermore, polyphenyl, chlorophyll, and aroma of extracts were removed by adsorption on activated charcoal. The extracts were hydrolyzed with the cellulase enzyme (700 U/g) and protease (0.8 U/g) to remove starch and protein (respectively). After that, the aqueous extracts were filtered and then centrifuged at 3000 rpm for 30 min. The solution was dried using a freeze dryer to obtain crude Ulvan. The crude ulvan was washed with 96% ethanol, centrifuged, and dried. The dried crude was dissolved in deionized water and centrifuged (5000 rpm, 20 min). The supernatant was collected and freeze-dried to obtain Ulvan polysaccharides.

Preparation of Ulvan Hydrogel Films

Ulvan (5%, 7.5%, and 10%) was dissolved in deionized water. Then, boric acid was added as a crosslinker (0.1%) and glycerol (2%) as a plasticizer. The mixture is homogenized using a magnetic stirrer at 50°C for 15 min and then continued at room temperature for 45 min to form a homogeneous hydrogel. After the homogenization was completed, 10 mL volume of the mixture was poured into Petri dishes (diameter: 5 cm) and dried at 45°C for 48 h to form Ulvan Hydrogel Film (UHF). UHF is removed from the mold and stored in a closed container for further evaluation.

Evaluation of Ulvan Hydrogel Films Organoleptic, pH, and Viscosity Test

The organoleptic examination was performed using the human visual appearance of the UHF at room temperature. Meanwhile, the pH determination was carried out by a pH meter. One percent of each sample was diluted with distilled water (20 mL) in a glass beaker (25 mL). The pH should be in the range of 4.5–6.5. The viscosity of samples was determined by a viscometer (Brookfield).

Weight and Thickness

The weights of hydrogel films (UHF) were measured using an analytical balance, and the thicknesses were measured using Vernier calipers. The UHF sample test was repeated at five different positions of the film with 0.001~mm of accuracy. The result was expressed as a mean of the measurements \pm standard deviation (SD).

Mechanical Strength

Tensile strength (TS) and elongation at break (EB) were measured using a Tensile Tester (Zwick Roell) based on ASTM standard method D1822 at a stretching rate of 10 mm/min and preload of 0.05 MPa and UHF were cut to 7×5 cm. ⁴⁴ The TS and EB values were calculated using the following equations:

TS
$$(N/mm^2) = \frac{Force\ at\ break\ (N)}{Initial\ cross\ sectional\ area\ (mm^2)}$$

EB (%) =
$$\frac{Increase \ in \ length \ (mm)at \ break}{Initial \ film \ length \ (mm)} x100$$

Moisture Content

UHF (2×2 cm) was placed in a porcelain cup and dried in the oven at 90°C for 24 h. The moisture content was calculated using the following equation:

Moisture content =
$$\frac{m1 - m2}{m2}x100$$

Where m1 and m2 are the initial and final weight of UHF, respectively.

Swelling Degree

The hydrogel film $(1.5 \times 1.5 \text{ cm})$ was immersed in phosphate buffer saline solution (25 mL) at pH 7.4 (room temperature). After 1, 4, and 6 h, the sample was slowly removed from the buffer solution, and the excess buffer on the surface of the sample is dried with filter paper and then the sample was weighed again. The swelling degree was calculated by the following equation:

% swelling degree = $(Ws-Wd)/Wd \times 100$

where Ws is the weight of swollen film at a certain time, and Wd is the weight of the first film (dried film).

WVTR (Water Vapor Transmission)

Five-gram anhydrous calcium chloride was placed into a weighted bottle. The film was fitted and placed at the top of the bottle and tied with thread, and then the bottle was placed into a desiccator (75% RH at room temperature). The WVTR of the samples was calculated according to the following equation:

WVT = W/S

where W is the weight of the film at 24 h, S is the area of the film (m²)

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SEM (Scanning Electron Microscopy) Analysis

The surface morphology of the film was observed by Jeol JSM-IT300 with an operating voltage of 20 kV. The UHF samples were placed at the sample holder and coated with gold-palladium for 10 s. The SEM micrographs were taken at distances between 8.4 and 13.4 mm at x 100 and x5000 magnification. The images were captured in three different areas of the films to evaluate the consistency of the microstructures.

FTIR Analysis

The infrared absorption characteristics of Ulvan and UHF were studied by FTIR spectroscopy (IR-Prestige-21, Shimadzu, Japan). The sample was prepared in potassium bromide disks. The spectra were produced with wavenumbers ranging from 4000 cm⁻¹ to 400 cm⁻¹ at a resolution of 4 cm⁻¹.

PXRD (Powder X-Ray Diffraction)

The PXRD pattern of Ulvan and UHF samples was measured using a diffractometer operating at 40 kV and 40 Ma with Cu radiation. Diffractograms were taken between 6° and 70° (2θ) at a rate of 1.20 $^{\circ}$ /min (2θ) and with a step size of 0.020 $^{\circ}$ (2θ).

TGA (Thermogravimetric Analysis) and DSC (Differential Scanning Calorimetry)

The TGA and DSC analysis aim to determine the thermal properties of the hydrogel film. The analysis was carried out by taking Ulvan and UHF samples in experimental conditions at a heating speed of 5°C per minute (with a range of -50-250°C) using a DSC/TGA instrument analyzer (LINSEIS-STA PT 1600). The sample was placed in an open platinum crucible, and an empty container was used as a reference. Thermal analysis was carried out under a stream of dry nitrogen gas (30 mL per minute). 42

Antioxidant Activity

The hydroxyl radical scavenging effect was determined according to the method reported by Xu et al⁴⁵ with slight modification. Briefly, the film solutions were prepared by dissolving film in distilled water. Each UHF sample is made in five different concentration (10, 20, 30, 40, and 50 mg/mL); then, 1 mL of various concentrations was mixed with FeSO₄ (1 mL, 6 mM), H₂O₂ (0.5 mL, 6 mM), and salicylic acid-ethanol (0.5 mL, 6 mM). The

mixtures were incubated at 37° C for 30 min. Then absorbance was measured at 510 nm. Distilled water was used as the control group. The absorbance of the control group was measured as A0 (water instead of sample solution); Ai was the result for the sample and Aj was the absorbance for samples with water replacing the H_2O_2 . The hydroxyl radical scavenging activity was calculated by the following equation:

Hydroxyl radical scavenging activity (%) = $[A0 - (Ai - Aj)]/A0 \times 100\%$

Antimicrobial Activity

The antibacterial activity of the samples was tested against Staphylococcus aureus (ATCC® 25923), Pseudomonas aeruginosa (ATCC® 9027), Escherichia coli (ATCC® 35218), and Streptococcus epidermidis (ATCC® 12228) conducted agar diffusion method using Mueller Hinton Agar (MHA) as media. The medium was dissolved at 100°C, cooled to 45-48°C then poured into Petri dishes (25 mL). In Mueller Hinton Agar (MHA), the suspension of each bacterial strain was prepared at a concentration of 1×10⁸ CFU (colony forming unit)/mL (equivalent to 0.5 McFarland standard) and 100 µL of each suspension was mixed with the MHA media in Petri dishes. After medium solidification, the paper disk containing UHF samples was placed on the agar plates (each disk was dripped with 5 µL each sample UHF). The plates were then incubated for 24 h at 37°C, and zones of inhibition were measured around the samples.

Statistical Analysis

The data were presented as a mean of \pm SD for each result. The statistical analysis of the data was performed using the one-way analysis of variance (ANOVA) and comparisons between two means through Tukey's test. The statistical significance is considered for a p<0.05.

Results and Discussion

Pre-Formulation

Ulvan hydrogel formation occurs through an ionic crosslinking reaction with boric acid and its preparation can be seen in Figure 1. Generally, crosslinking occurs through the utilization of ionic molecules to create bridges in polymer networks. Furthermore, the addition of glycerol to the Ulvan hydrogel film formula was intended to obtain a flexible film and enhancing the film's molecular mobility. The concentration of glycerol added must be optimal to maximize its function as a plasticizer. In this study, a 2% glycerol concentration was

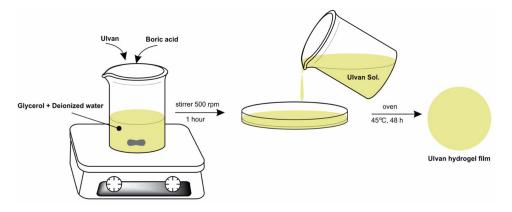


Figure I Scheme of UHF preparation.

used because a concentration less than that caused the film to be too brittle/broken, while a higher concentration caused the film to stick and be difficult to remove from the mold. This is in line with its high water-binding ability, reducing interactions between biopolymer molecules and increasing the solubility of polymers in water. The formulations of three hydrogel films with various Ulvan polymers namely 5%, 7.5%, and 10% were carried out to see their effect on the characterization of the preparation and ensure its potential as a wound dressing.

Organoleptic, Homogeneity, pH, Viscosity Test

The organoleptic evaluation showed that the three Ulvan hydrogel films were yellow-green where the higher the Ulvan concentration, the darker the color of the films (Figure 2A). Meanwhile, the pH of the three preparations was $6.34\pm0.37-7.5\pm0.53$ (Figure 2B). The pH value of the preparation is expected to be in the skin pH range so that it does not cause any irritations during their usage. The higher

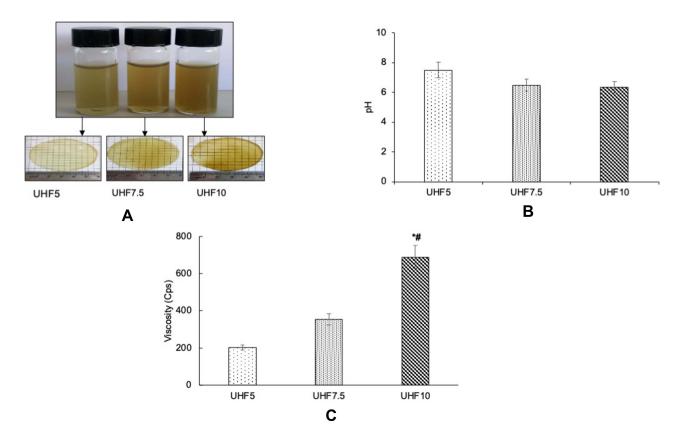


Figure 2 Characterization of UHF: organoleptic (A), pH (B), viscosity (C). Each value represents the mean ± SD of three experiments. *p<0.05, compared to the UHF 5. *p<0.05, compared to the UHF 7.5.

the polymer concentration, the higher the viscosity of the preparation, where the viscosity values of the three preparations were 201±13.45, 353.68±29.57, and 689±62.23 for UHF5, UHF7.5, and UHF10, respectively (Figure 2C). This viscosity value is related to the ability of Ulvan to expand in water and produce a 3-dimensional structure.

Swelling Degree, Moisture Content, and Water Vapor Transmission (WVTR)

After drying for 24 h, the UHF retains moisture of 24% ±1.94, 19%±0.66, 18.4%±0.51 for UHF5, UHF7.5, and UHF10, respectively (Figure 3A). This characteristic is important because as a candidate biomaterial for wound dressing, hydrogel film preparations must be able to retain moisture in their structure throughout the application to accelerate wound healing.

The WVTR characteristic is also a very crucial property for wound dressings, which is related to its ability to provide a moist environment and gas exchange in the wound. The results in Figure 3B show that UHF5 (2590±76.54 g/m²/ 24h) had the greatest WVTR value compared to UHF7.5 and UHF10 (2518 \pm 175.168 g/m²/24h and 1856 \pm 59.65 g/m²/ 24h). Plasticizer can increase moisture diffusivity through

polymer structure by increasing interchain distance between polymer chains. Hence, speed up the WVTR. 46 However. the value is not significantly different (p>0.05) from UHF7.5, and all three preparations still qualify WVTR for first-degree burns (279g/m²/24h) and for granulation wounds (5138 g/m²/24h).⁴⁷ Also, all hydrogel films can withstand drying and rehydration, which is very important in accelerating the wound healing process.

The swelling ability of the hydrogel film is one of the important characteristics in assessing the potential of the film as a wound dressing to promote healing, including its suitability as a drug delivery system for wound treatment. Figure 3C shows that UHF10 expands by 130% higher in the first hour than UHF 5 and UHF 7.5 which is 82% and 93.57%, respectively. Furthermore, at sixth hours, UHF 7.5 and UHF 10 continued to increase its expansion up to 147.8% and 189%, while for UHF5 the value could not be measured because the film became soluble in water (Figure 3C). As we have already mentioned, the physically crosslinked hydrogel films rapidly dissolve when immersed in water or physiological media than the chemical crosslinked hydrogel films. 15 The degree of swelling of this hydrogel film is related to its ability to absorb exudate in

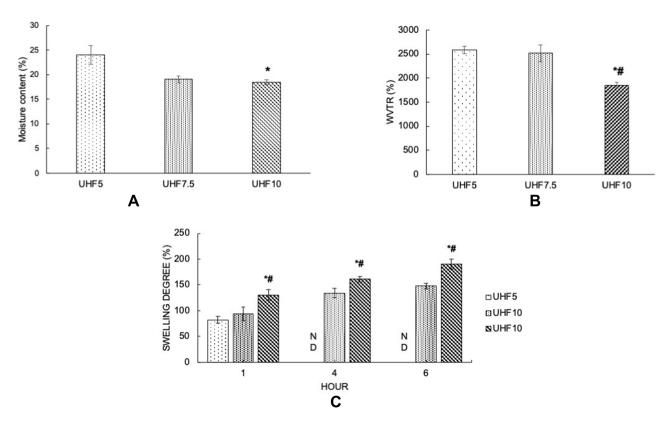


Figure 3 (A). Water content; (B). The water vapor transmission (WVTR); and (C). The swelling degree of UHF formula. Each value represents the mean ± SD of three experiments. *p<0.05, compared to the UHF 5. #p<0.05, compared to the UHF 7.5.

the wound area. In comparison, Pansara et al⁴⁸ have prepared films for wound healing with chitosan. The swelling degree of the films was in the range of 53.17–267%. Meanwhile, the WVTR value was in the range 2024.43–2111.22 gm.m⁻²/24 h. The result indicated that the higher the chitosan concentration in the film, the higher the swelling degree.

Weight, Thickness, and Mechanical Strength

The weight and thickness of produced hydrogel films can be seen in Figure 4A and B. It is observed that the Ulvan concentration affects the film weight and thickness. The higher the polymer concentration, the thicker and heavier the hydrogel films are. Film weight increased from 0.65 ± 0.05 to 1.25 ± 0.08 (UHF5 to UHF10) with increasing ulvan concentration in the hydrogel films. The film thickness increased from 0.42 ± 0.04 mm to 0.49 ± 0.08 mm (approximately 16.67%) for the UHF5 to UHF 7.5 formula and increased to 0.69 ± 0.004 mm (approximately 40.82%) for the UHF7.5 to UHF 10 formula. This is certainly proportional to the thickness. The film weight increased from 0.65 ± 0.05 g to 0.869 ± 0.05 g (approximately 37.28%) for the UHF5 to UHF 7.5 formula and increased to 1.25 ± 0.09

(approximately 36.82%) for the UHF 7.5 to UHF 10 formula. Similarly, result by Üstündağ Okur et al⁴⁹ reported that the thickness of films prepared from natural polymers (chitosan and sodium alginate) in the range 0.306–0.841 mm is acceptable for wound dressing application.

Mechanical properties play an important role in wound dressing applications related to film integrity and tissue growth. Our study shows that increasing polymer concentration is directly proportional to higher tensile strength and elongation break as well as improved mechanical properties of the UHF formula. In addition, the mechanical properties of the UHF formula increased with the increase in weight and thickness. The tensile strength values of the three formulas are $0.58\pm0.16-2.62\pm1.02 \text{ N/mm}^2$ and the percent elongation break of the three formulas is 9.53±0.81-17.66 $\pm 0.58\%$ (Figure 4C). The recommended tensile strength value of wound dressing is >1 N/mm² and elongation break is >10%. 48,49 Thus, according to the result, UHF10 showed better mechanical properties than another formula. Generally, polymers from a natural source, have a weakness in poor mechanical properties. Also, material with the porous structure is well known

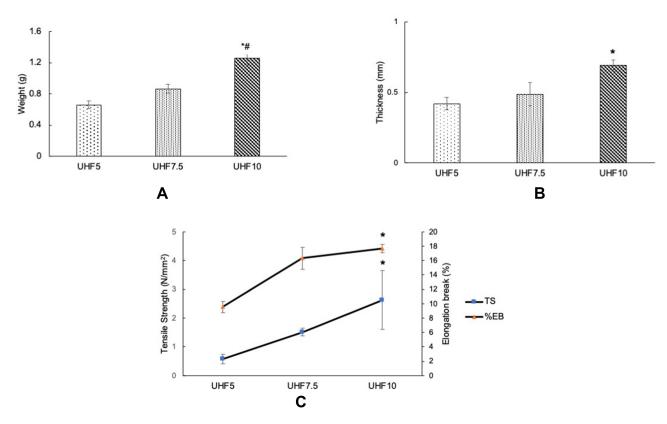


Figure 4 Characterization of UHF: weight (**A**); thickness (**B**); and mechanical strength (**C**). Each value represents the mean ± SD of three experiments. *p<0.05, compared to the UHF 5. #p<0.05, compared to the UHF 7.5.

to have weak mechanical strength.⁵⁰ As compared to our work, Pansara et al⁴⁸ reported that the TS and EB of chitosan wound dressing films in their study were 1.10–1.87 N/mm2 and 10.56–14.44%, respectively.

SEM

The surface morphologies of all UHF preparations look porous and regular. The porous structure of UHF causes good swelling ability and will be useful for supporting bioactive agents in the hydrogel structure and regulating their release. The porous structure of hydrogel films is also beneficial for absorbing a large amount of exudate in the wound. The incorporation of glycerol as a plasticizer into the film seems to affect the morphological structure of the film. Interestingly, Figure 5 shows that UHF5 and UHF10 have larger pore structures than UHF7.5 which is smoother and more homogeneous. The polymer–plasticizer ratio is thought to influence this. In this case, the ratio of Ulvan–glycerol (7.5:2) resulted in a smoother and more homogeneous surface structure.

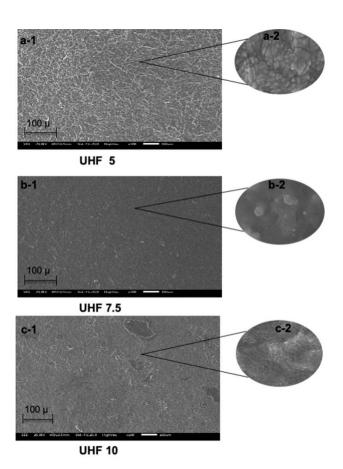


Figure 5 SEM images of UHF, taken at 100x magnification (a1-c1) and at 5000x magnification (a2-c2).

FTIR Analysis

FTIR spectroscopy can be used for the approximate identification of polysaccharides in materials when combined with chemical analysis. The FTIR spectra of UHF5, UHF7.5, and UHF10 compared with Ulvan are illustrated in Figure 6, the spectrums were similar, implying that the formulation of hydrogel films does not damage the main chain structure of Ulvan. FTIR spectra of the Ulvan show many of the characteristic peaks for this polysaccharide. The typical Ulvan peak was carboxyl groups in the uronic acid moieties. 24,25 and it shows two characteristic signals: one symmetric stretching at 1643 cm⁻¹ and confirmed at 1637, 1627, and 1654 cm⁻¹ (UHF5, UHF7.5, and UHF10) for C=O and one asymmetric stretching at 1433 for Ulvan and confirmed at 1425, 1427, and 1431 cm⁻¹ (UHF5, UHF7.5, and UHF10) for C=O. Also, the small peak at 852 cm⁻¹ was C-O-S, which is characteristic of the βglycoside bond in Ulvan moieties, which is an indication of the presence of polysaccharides and a similar peak confirmed in UHF5, UHF7.5, and UHF10 at 850, 850, and 848 cm⁻¹, respectively. The peak at 1259 cm⁻¹ in Ulvan corresponds to S=O stretching of sulfate groups and is confirmed in UHF5, UHF7.5, and UHF10 at 1259, 1261, and 1265 cm⁻¹, respectively. The peak at 792 cm⁻¹ in Ulvan corresponds to C-O-S stretching, suggesting the presence of sulfate groups and confirmed in UHF5, UHF7.5, and UHF10 at 792, 792, and 790 cm⁻¹, respectively. Those groups are usually abundant in Ulvan. 42,52

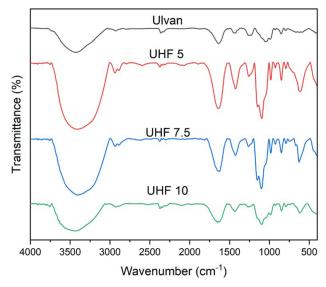


Figure 6 The Spectrum FTIR of UHF formula.

P-XRD

The X-ray diffractograms of the ulvan showed sharp peaks at 20=32° and 45°, which attributed to the crystal structure.⁴⁰ A similar pattern is still observed in UHF7.5 and UHF10 but the 20 degree little changed to 31° and 44°, respectively. Meanwhile, the peak intensities for both UHF7.5 and UHF10 altered and significantly decreased compared with ulvan pattern (Figure 7). This may be influenced by crosslinking with boric acid and the addition of glycerol, which causes the polysaccharide to be more in an amorphous structure. For UHF5, the 32° peak is still seen but has very low intensity. Meanwhile, the 45° peak has disappeared. Result indicates that hydrogels and film-forming processes like mixing and drying could alter the crystallinity of ulvan polysaccharides. In addition, the mobility of polymer chains in ulvan structure with the addition of glycerol can also change the crystallinity of ulvan in UHF formulas. The results were in agreement with the work of Dash et al,⁵³ which found that a diffraction pattern of ulvan sharp peak in scaffold was observed at 32° 2θ.

TGA/DSC

The result of the TGA and DSC analysis of UHF and Ulvan are reported in Figure 8A–D. For DSC analysis, all three formulas exhibited two stages of endothermic peaks and one exothermic peak. The first stage of degradation showed a broad endothermic peak (at 40–190°C) for UHF5, (at

50–165°C) for UHF7.5, and (at 70–190 °C) for UHF10 refers to the elimination caused by the adsorption of water and the second stage is main degradation and involves decomposition of the sugars on Ulvan moieties (around 210°C). Accordingly, the thermal stability of Ulvan is ensured until 190°C. It could be a result of breaking the C-H bonds and C-O-C glycoside bonds. ⁵⁰ An exothermic peak appearing at around 230°C in all formulas is attributed to the degradation of ulvan. The confirmed result of ulvan degradation and UHF is shown in the results of the TGA analysis. The weight loss continues to occur at around 130°C until approximately 210°C.

Based on the DSC and TGA analysis of ulvan and UHF formula, the first and second-stage degradation of all UHF formulas was lower compared to the native Ulvan (at 50–160°C and 210°C, respectively). This could be due to the effect of crosslinking of ulvan with boric acid and the addition of glycerol as a plasticizer, which could reduce the intermolecular interaction between polymer chains. 40,54

Antioxidant Activity

All formulas show inhibition against free radicals. The higher the concentration of Ulvan in the formula, the higher the antioxidant activity of UHF. Ulvan polysaccharides could chelate Fe²⁺ in a dose-dependent manner in the formulation of films. This is indicated by the pattern UHF10>UHF7.5>UHF5 as shown by the OH radical scavenging ability of the film's

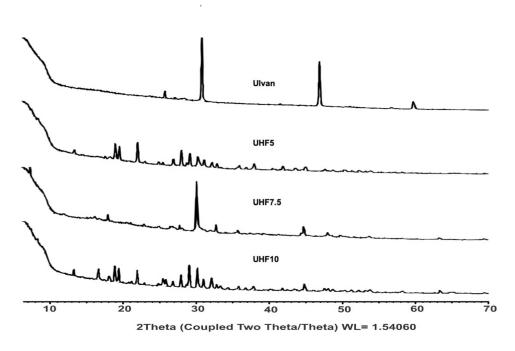


Figure 7 The XRD pattern of UHF formula.

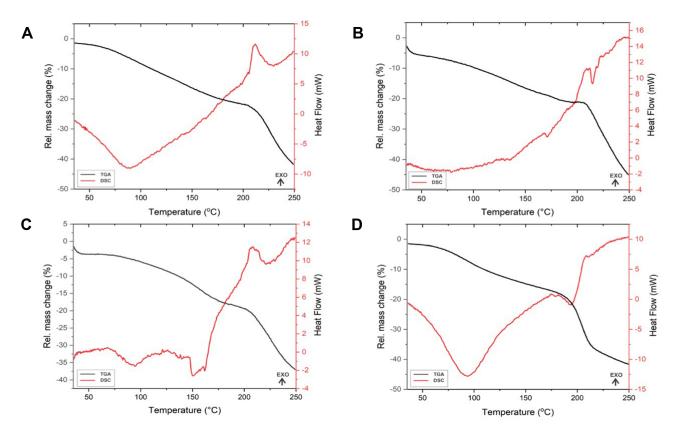


Figure 8 The TGA and DSC pattern of UHF formula: UHF5 (A), UHF7.5 (B), UHF10 (C), Ulvan (D).

percentage in Figure 9. The inhibition of hydroxyl radicals by UHF10 was in the range of 50.16–97.4%, UHF7.5 was in the range of 46.92–84.38%, while UHF5 was in the range of 38.11–81.21%. This inhibitory ability will help the hydrogel film function later in its application as a wound dressing. Previous studies by some researchers indicated that the presence of glucuronic acid, hydroxyl, and sulfated groups in Ulvan structure is reported to enhance the polymer chelating ability and the antioxidant activity of Ulvan. ^{55–57} The antioxidant effect is characterized by radical damping and metal plating. This activity was also reportedly responsible for the antiproliferative effects of Ulvan. ⁵⁸

Shanmugapriya et al 59 have studied the hydrogel base of fucoidan/alginate/gellan gum for wound treatment. The study reports that the hydrogel has antioxidant activity at a concentration of 100 g/mL resulting in % DPPH scavenging at \pm 90%. Meanwhile, in in vivo wound healing study, even though the wound closure of hydrogels with active compounds showed better wound contraction than the hydrogel sample without active compounds, the hydrogel base of fucoidan/alginate/gellan gum still can promote wound healing and showed faster wound closures compared with negative controls.

Antimicrobial Activity

The antimicrobial properties of the hydrogel film formula were tested against gram-positive and negative bacteria, namely Staphylococcus aureus, Pseudomonas aeruginosa, Escherichia coli, and Streptococcus epidermidis. The gramnegative bacteria (Pseudomonas aeruginosa, Escherichia coli) and gram-positive bacteria (Staphylococcus aureus, Streptococcus epidermidis) are chosen for this test because they are the major bacteria that can cause wound infections. 60 All formulas showed activity against these bacteria, where the UHF10 formula showed the greatest activity compared to the other two formulas (UHF5 and UHF 7.5). As shown in Figure 10, the highest microbial inhibitory activity was seen in Staphylococcus aureus (7-8 mm) and the lowest in Escherichia coli (4.7-6.6 mm). The result indicated the diameter of the zone of inhibition increased with increasing ulvan concentration. Fair activity of these biopolymers has been predicted. In general, polysaccharides do not show high activity and so are usually combined with the incorporation of antimicrobial agents in their formulations. Still, the antibacterial properties of Ulvan in hydrogel film preparations are expected to help its function as a wound dressing material. The proposed antibacterial

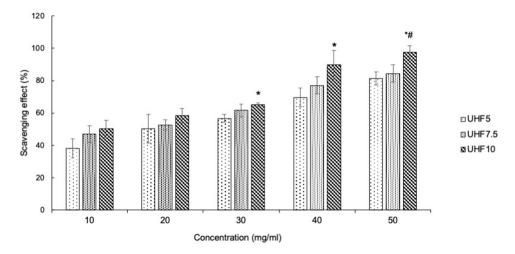


Figure 9 Hydroxyl radical scavenging activity of UHF. Each value represents the mean \pm SD of three experiments. *p<0.05, compared to the UHF 5. *p<0.05, compared to the UHF 7.5.

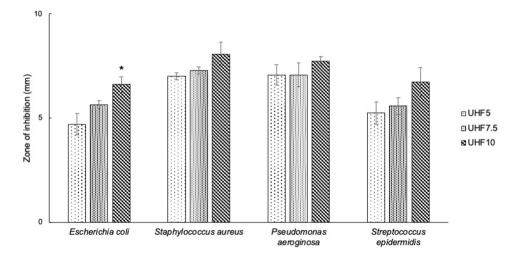
mechanism of marine polysaccharides is due to the glycoprotein receptor present on the cell surface polysaccharides that bind with compounds in the bacterial cell wall, cytoplasmic membrane, and DNA. This causes an increase in the permeability of the cytoplasmic membrane, protein leakage, and bacterial DNA binding.¹³

In comparison to the antimicrobial activity of Ulvan in UHF, the carrageenan film (without an antibacterial agent), did not show any activity against *Streptococcus epidermidis and Escherichia coli*. ¹³ Likewise, the study by Hadisi et al⁶¹ showed that no bacterial activity against *Staphylococcus aureus* and *Escherichia coli* was observed for pure (without an antibacterial agent) gelatine (G)/oxidized starch (OST) nano-fibrous dressing. Pansara et al⁴⁸ conducted a study using chitosan for wound healing, where the results showed that chitosan (without active compound) had an

antimicrobial activity with an inhibitory diameter of 15 mm, also showed a better wound healing activity during 21 days of observation compared to controls using sterile gauze.

Conclusion

Ulvan has been successfully developed into hydrogel film formulation by a simple physical mixing method. The preparation of Ulvan hydrogel films with various concentrations of Ulvan polysaccharides crosslinking with boric acid was comprehensively studied and concluded that the biomaterial in different concentrations in the hydrogel film formula gives a significant effect on some characteristics, such as swelling degree, WVTR, SEM image, TGA/DSC pattern and supported by the ability to reduce hydroxyl radicals and inhibit gram-positive and negative bacteria



 $\textbf{Figure 10} \ \, \textbf{Antimicrobial activity of UHF. Each value represents the mean \pm SD of three experiments.} \ \, ^*p<0.05, compared to the UHF 5.$

(Staphylococcus aureus, Pseudomonas aeruginosa, Escherichia coli, and Streptococcus epidermidis). The presence of a chemical compound in this polysaccharide like glucuronic acid, rhamnose, sulfate, and hydroxyl groups contributes to those properties and activities (antioxidant and antimicrobial). Also, the addition of glycerol affected the characteristics of the films with different properties. In summary, we recommend the UHF10 as the most optimum formula compared to others based on the characteristics of the film preparation. The swelling degree of UHF10 showed increased swelling compared to the others as well as tensile strength and elongation, which are 2.62 N/mm² and 17.66%, respectively. The moisture content and WVTR values are 18.4% and 1856 g/m²/24h, respectively. Meanwhile, the SEM image shows a porous structure. Moreover, UHF10 shows higher antioxidant and antimicrobial activity than the other formula. These properties indicate that UHF10 has advantages, as it could absorb the wound fluid to prevent the wound bed from an accumulation of exudates. Even so, it can maintain a moist environment over the wound bed. Furthermore, with the support of antimicrobial and antioxidant properties, the ulvan hydrogel films prepared in this study are recommended to have high potential as new ideal wounddressing materials.

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Disclosure

In this work, the authors declare no conflicts of interest.

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